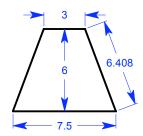
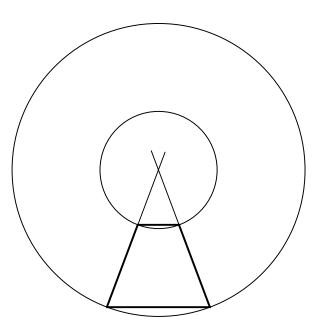
## **How to Make a Cone**

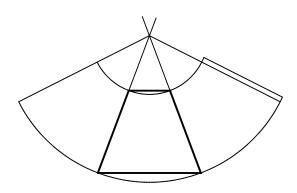
(in 6 easy steps)



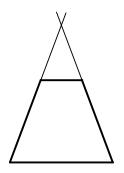
1. Draw outline of cone and note all dimensions.



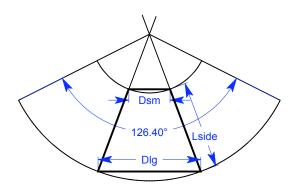
3. Draw circles that pass through the top and bottom corners of the cone.



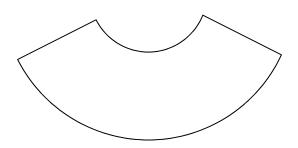
**5**. Add extra material on one edge for overlap at joint. 1/4" - 3/8" is typical.



2. Extend side lines to establish center of curves



4. Cut the circles at the "grand angle" calculated with the forumla:
Angle = 180((Dlg-Dsm)/Lside)
Or use calculator here:
http://tinyurl.com/yhvhrn8
Use diameters of the finished cone for calculating, NOT the drawn circles.



6. Erase witness lines to leave the final cone pattern.